



# Modular Conveyor Units

for Material handling & Sorting  
Industrial Automation



ETON INDUSTRIAL INNOVATIONS CO., LTD.

Founded in 2002, the company is located in the beautiful seashore city Dalian, covering an area of 18,000 square meters and has more than 200 employees. The company is a leading manufacturer of logistics conveying equipments and modular industrial assembly system.

The company's management mechanism is mature, and it has passed the ISO9001 quality management system certification and trademark system certification, and has many patent certificates. And the company has established long-term cooperative relationship with well-known enterprises, science institutes and system integrators at home and abroad. ETON always strives to improve product quality and provide you with better service.

—— Best service,  
highest quality. ——



## Roller Conveyor

Shaft drive roller conveyor	...	...	...	...	...	...	01
Belt drive roller conveyor	...	...	...	...	...	...	03
Poly-V belt drive roller conveyor	...	...	...	...	...	...	05
Chain drive roller conveyor	...	...	...	...	...	...	07
Angle roller conveyor	...	...	...	...	...	...	09
Curve roller conveyor	...	...	...	...	...	...	11



## Belt conveyor

[illegible]

## Sorter

Turning wheel sorter	...	...	...	...	...	...	...	21
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## Modular Logistics Conveyor System

■ The modular logistics conveyor system is the basis of intelligent factory.

■ The conveyor line conveys, loads and unloads the material to improve working efficiency, lower labor intensity, save labor cost and reduce the damage to the handled materials and improve the product quality.

■ The conveyor line is classified as below by conveying type: roller conveyor line, belt conveyor line, chain conveyor line, chain plate conveyor line, chain belt conveyor line.

■ The logistics conveyor line can realize the horizontal, oblique, lifting and spiral conveying and form the conveying route in the space.

■ According to different process requirements, the logistics conveyor line can work with intelligent data collector and logistics information software systems (WMS, WCS system etc.) to realize the intelligent scanning and sorting, and the distribution, confluence and direction change of materials etc.

■ The system is mainly used in express parcels sorting, airport luggage conveying, warehouse and storage, shopping mall and supermarket delivery, and factory internal material transfer etc, and also widely used in furniture industry, tobacco industry and food industry etc.

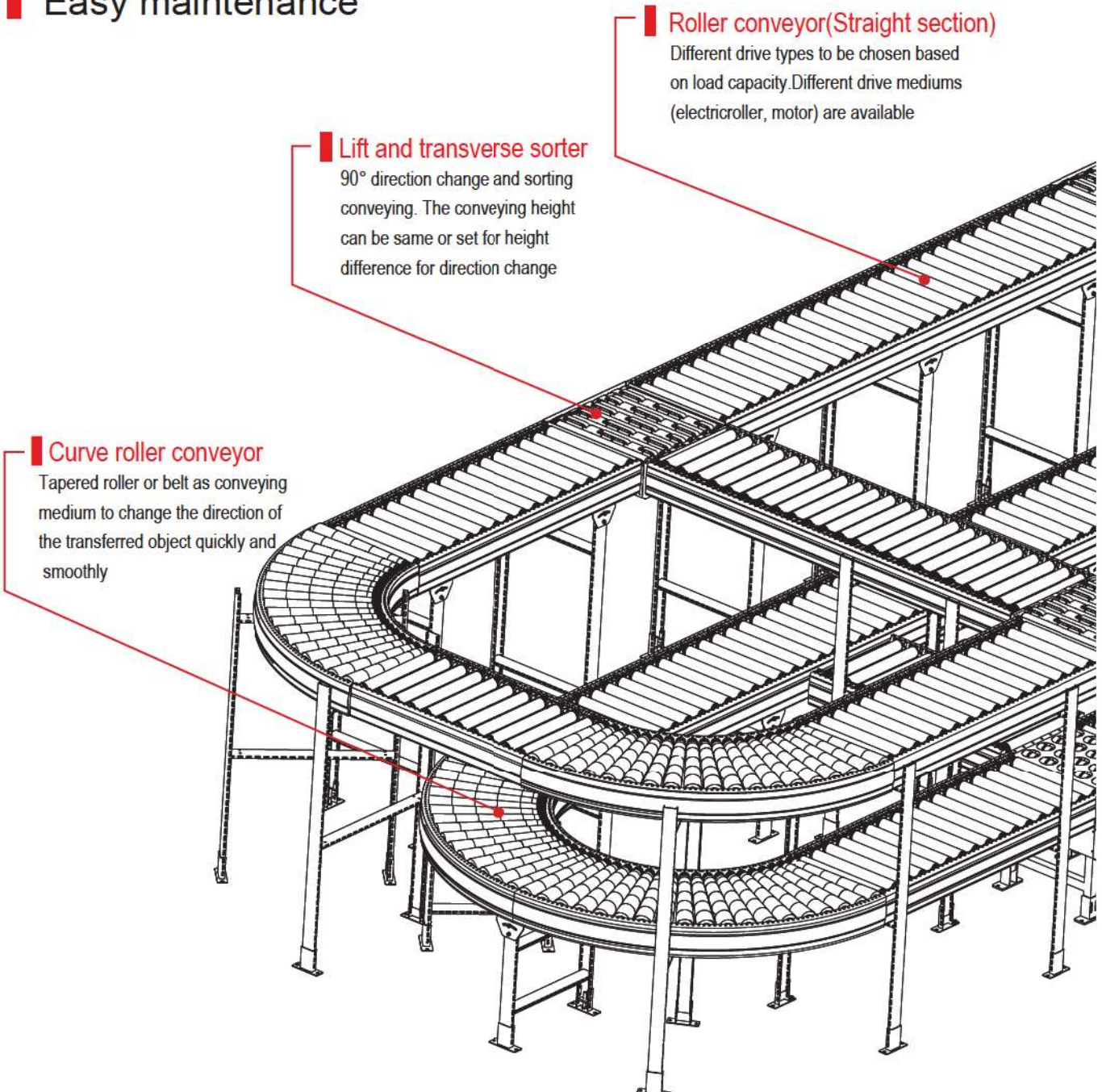
■ Modularization

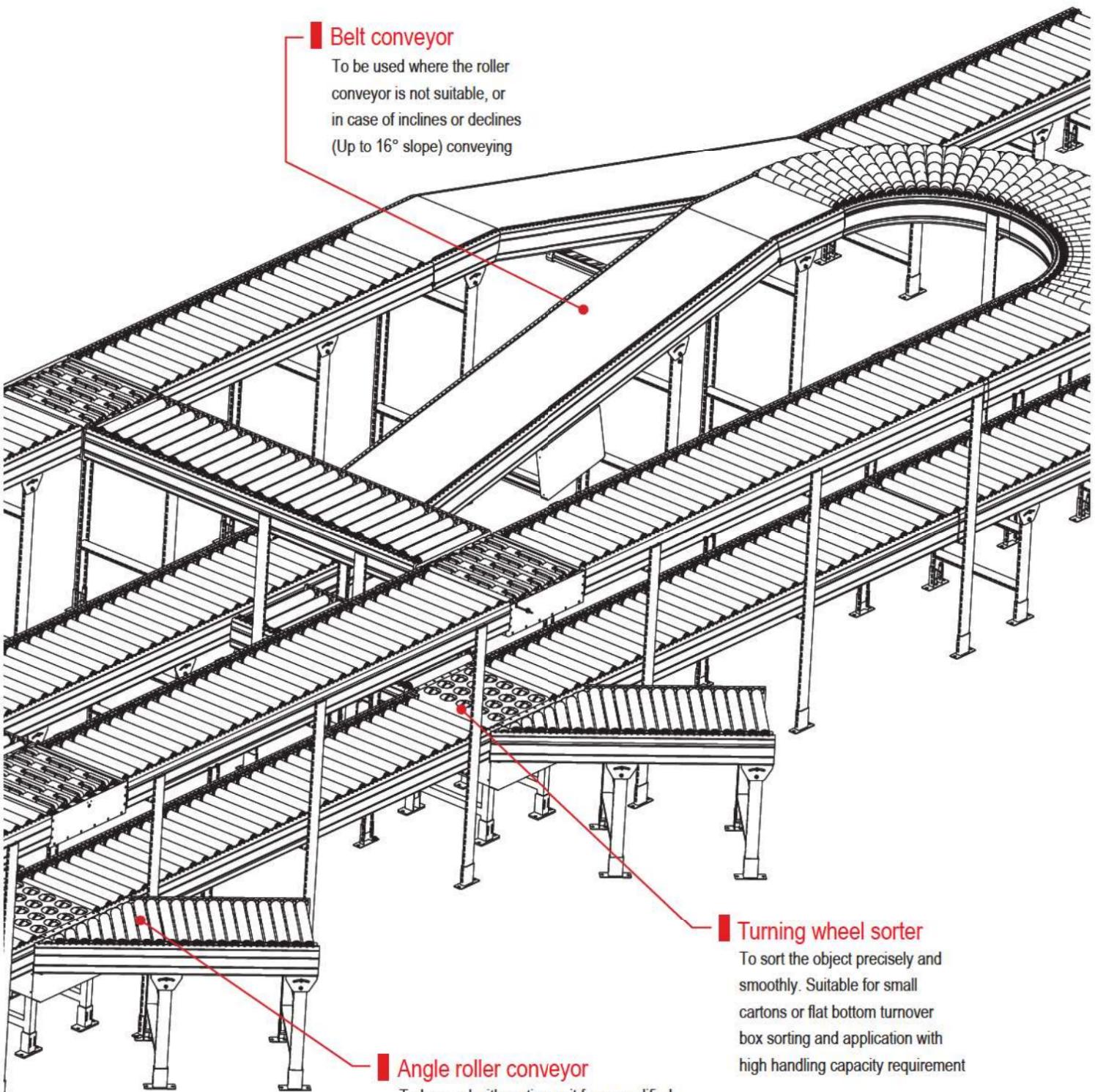
■ High Performance

■ High quality



- Standard modules
- Flexible combination
- Quick installation
- Easy maintenance





**Belt conveyor**

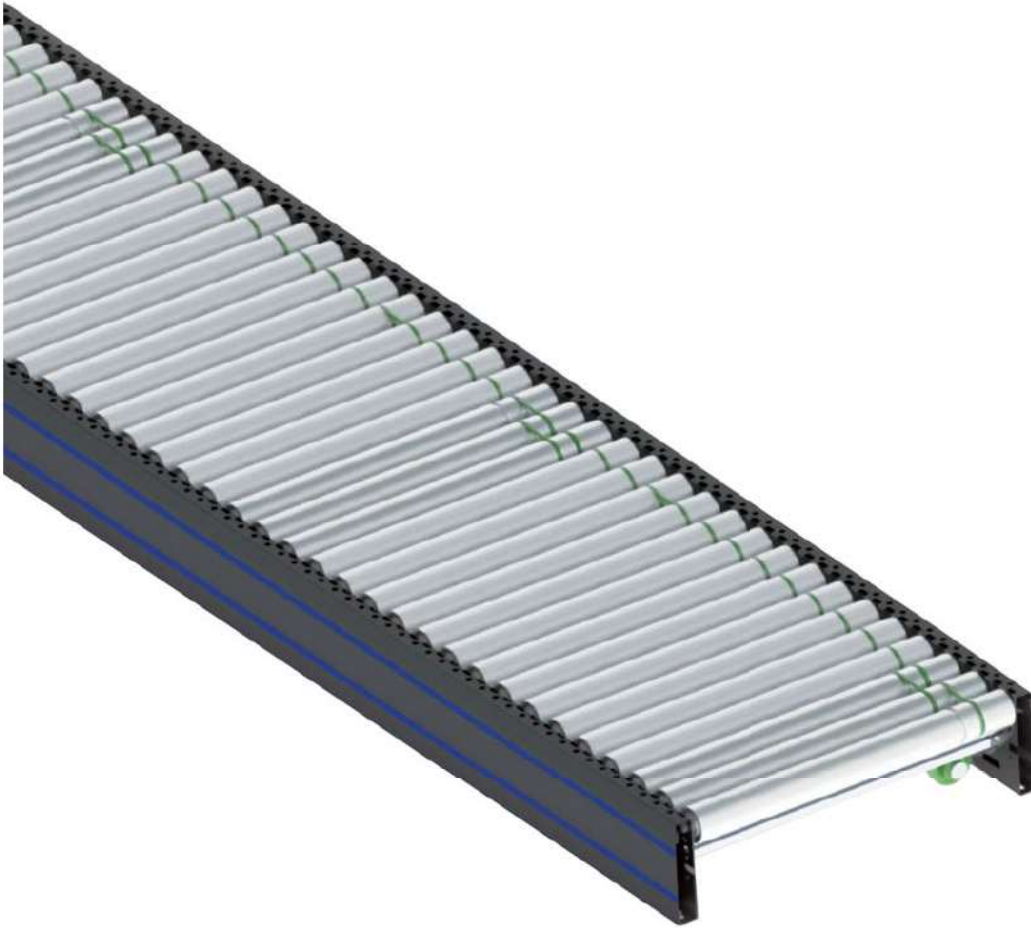
To be used where the roller conveyor is not suitable, or in case of inclines or declines (Up to 16° slope) conveying

**Angle roller conveyor**

To be used with sorting unit for unqualified product sorting, manual sorting table etc. With different transferred objects, it can be replaced by angle belt conveyor or strip belt conveyor

**Turning wheel sorter**

To sort the object precisely and smoothly. Suitable for small cartons or flat bottom turnover box sorting and application with high handling capacity requirement



## Shaft drive roller conveyor

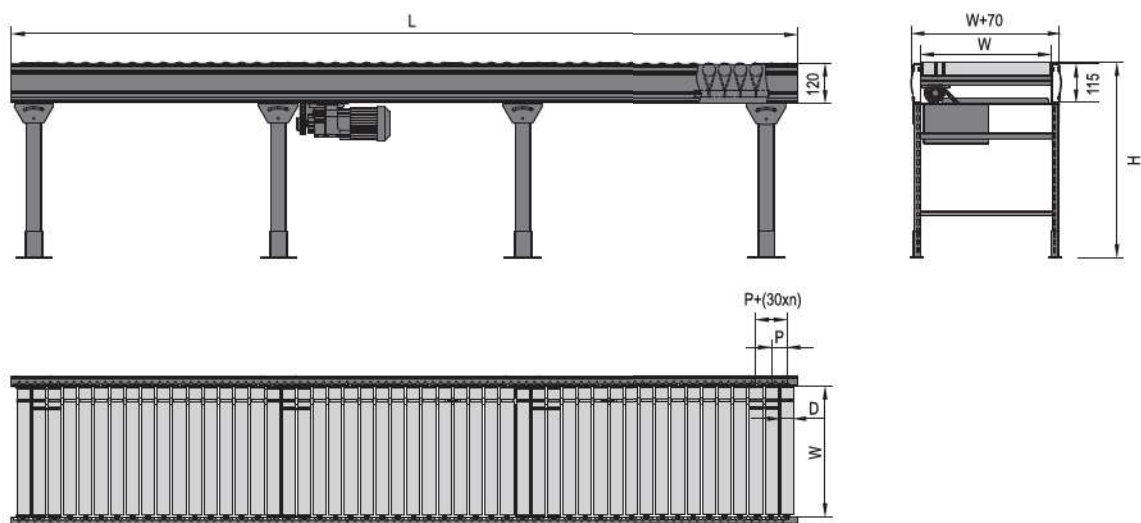
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### ■ Application and features

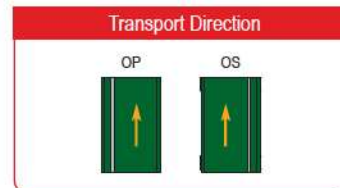
The shaft drive roller conveyor uses one drive unit to drive the complex conveying system to reduce the quantity of drive unit and lower the cost of the whole system. It is widely used in dust-free rooms, electronics assembly, foods and pharmaceuticals distribution centers etc.

- Low noise
- High cleanness
- High Safety
- High cost performance

## Technical Parameter



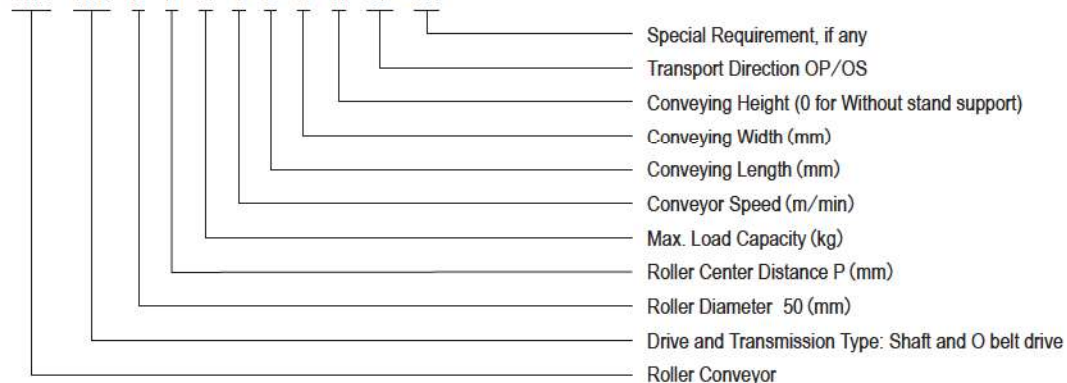
No.	Category	Specification
01	Frame	115mmx35mmx2.5mm
02	Conveying Width(W)	400mm/500mm/800mm
03	Conveying Length(L)	1m~5m (Standard section L=3m)
04	Conveying Height(H)	Stand support height adjustable
05	Roller Center Distance(P)	60mm/90mm/120mm
06	Roller Diameter(D)	φ50mm
07	Transmission Type	O Belt ( φ 5mm)
08	Drive Type	Shaft
09	Motor Installation Type	Hang on the inner side of the frame
10	Conveyor Speed(V)	Vmax:50m/min (Recommended V:20m/min)
11	Voltage	380V/3ph/50Hz (Standard)
12	Power	0.25kw~0.75kw
13	Load Capacity(M)	Mmax:30kg/m



⚠ Please contact us for special requirement.

## Ordering Reference No.

CRC-TOD-D-P-M-V-L-W-H-OP-SR



Example:

CRC-TOD-50-60-60-20-L2000-W500-H750-OP

Roller conveyor -- Shaft and O belt drive -- Roller diameter φ50mm -- Roller center distance 60mm -- Load capacity 60kg -- Speed 20m/min -- Length 2000mm -- Width 500mm -- Height 750mm - Transport direction OP



## Belt drive roller conveyor

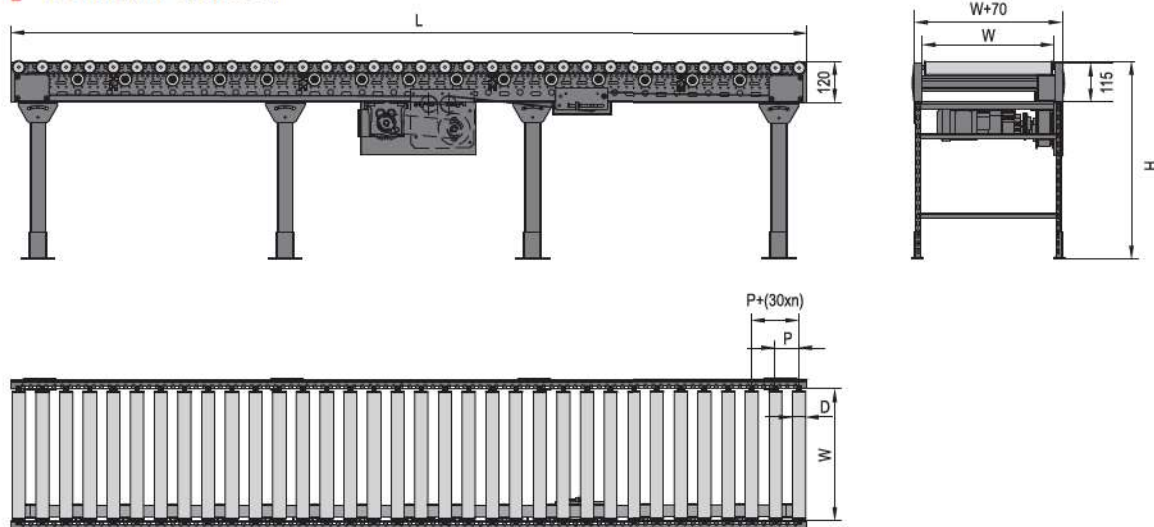
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### ■ Application and features

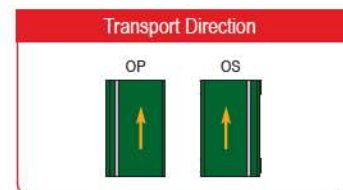
The belt drive roller conveyor uses the flat belt to drive the rollers and realize the high speed and high efficient conveying. The max. speed is up to 120m/min. It is widely used to convey the goods with solid bottom and suitable for middle and long distance conveying.

- High speed and high efficiency
- Easy for maintenance
- High cost performance
- Low noise

## Technical Parameter



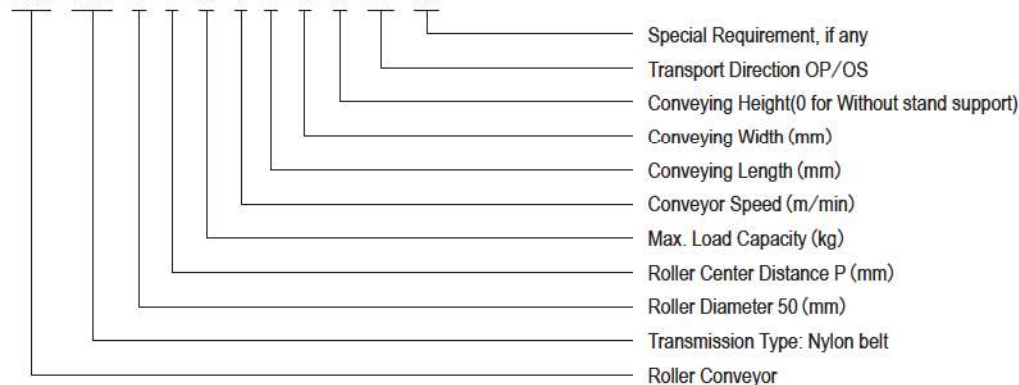
No.	Category	Specification
01	Frame	115mmx35mmx2.5mm
02	Conveying Width(W)	400mm/500mm/800mm
03	Conveying Length(L)	3m~20m
04	Conveying Height(H)	Stand support height adjustable
05	Roller Center Distance(P)	60mm/90mm/120mm
06	Roller Diameter(D)	φ50mm
07	Transmission Type	Nylon belt
08	Drive Type	Center Drive
09	Motor Installation Type	Hang on the inner side of the frame, indirect drive
10	Conveyor Speed(V)	Vmax:120m/min (Recommended V:30m/min)
11	Voltage	380V/3ph/50Hz (Standard )
12	Power	0.25kw~1.5kw
13	Load Capacity(M)	Mmax:40kg/m



⚠ Please contact us for special requirement.

## Ordering Reference No.

CRC—DBD—D—P—M—V—L—W—H—OP—SR



Example:

CRC—DBD—50—60—80—20—L2000—W500—H750—OP

Roller conveyor -- Nylon belt for transmission -- Roller diameter φ50mm -- Roller center distance 60mm -- Load capacity 80kg -- Speed 20m/min -- Length 2000mm -- Width 500mm -- Height 750mm -- Transport direction OP



## Poly-V belt drive roller conveyor

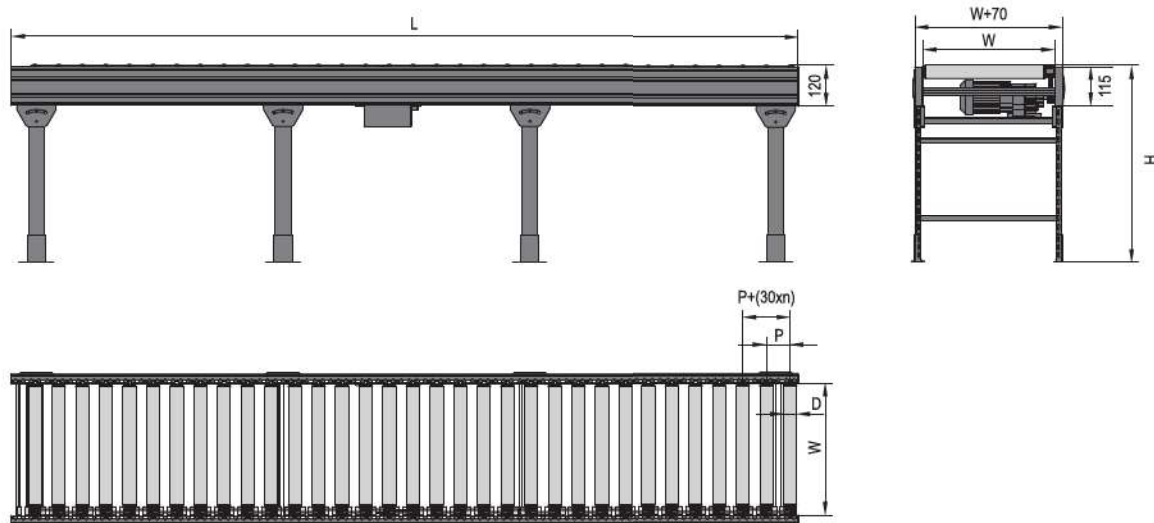
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### ■ Application and features

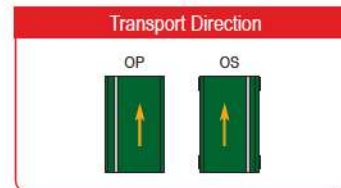
The Poly-V belt drive roller conveyor is transmitted by staggered Poly-V belts. The transmission is simple. It is easy for maintenance. The conveyor is normally used for light or middle duty turnover boxes etc.

- Big driving force
- Free lubrication
- Long service life
- Low noise

## Technical Parameter



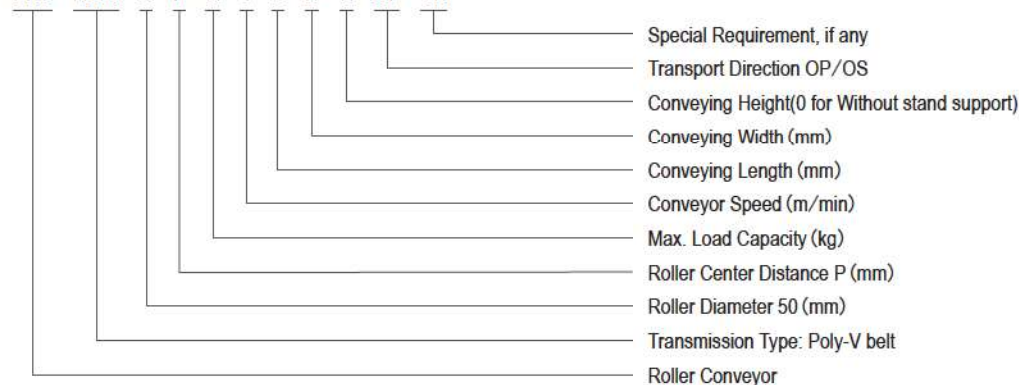
No.	Category	Specification
01	Frame	115mmx35mmx2.5mm
02	Conveying Width(W)	400mm/500mm/800mm
03	Conveying Length(L)	1m~3m (Max. 20pcs of rollers for each driven section)
04	Conveying Height(H)	Stand support height adjustable
05	Roller Center Distance(P)	60mm/90mm/120mm
06	Roller Diameter(D)	φ50mm
07	Transmission Type	Poly-V belt
08	Drive Type	Center Drive
09	Motor Installation Type	Hang on the inner side of the frame, indirect drive
10	Conveyor Speed(V)	Vmax:120m/min (Recommended V:30m/min)
11	Voltage	AC220V/50Hz (Standard )
12	Power	0.06kw~0.2kw
13	Load Capacity(M)	Max. 50kg for each driven section



**!** Please contact us for special requirement.

## Ordering Reference No.

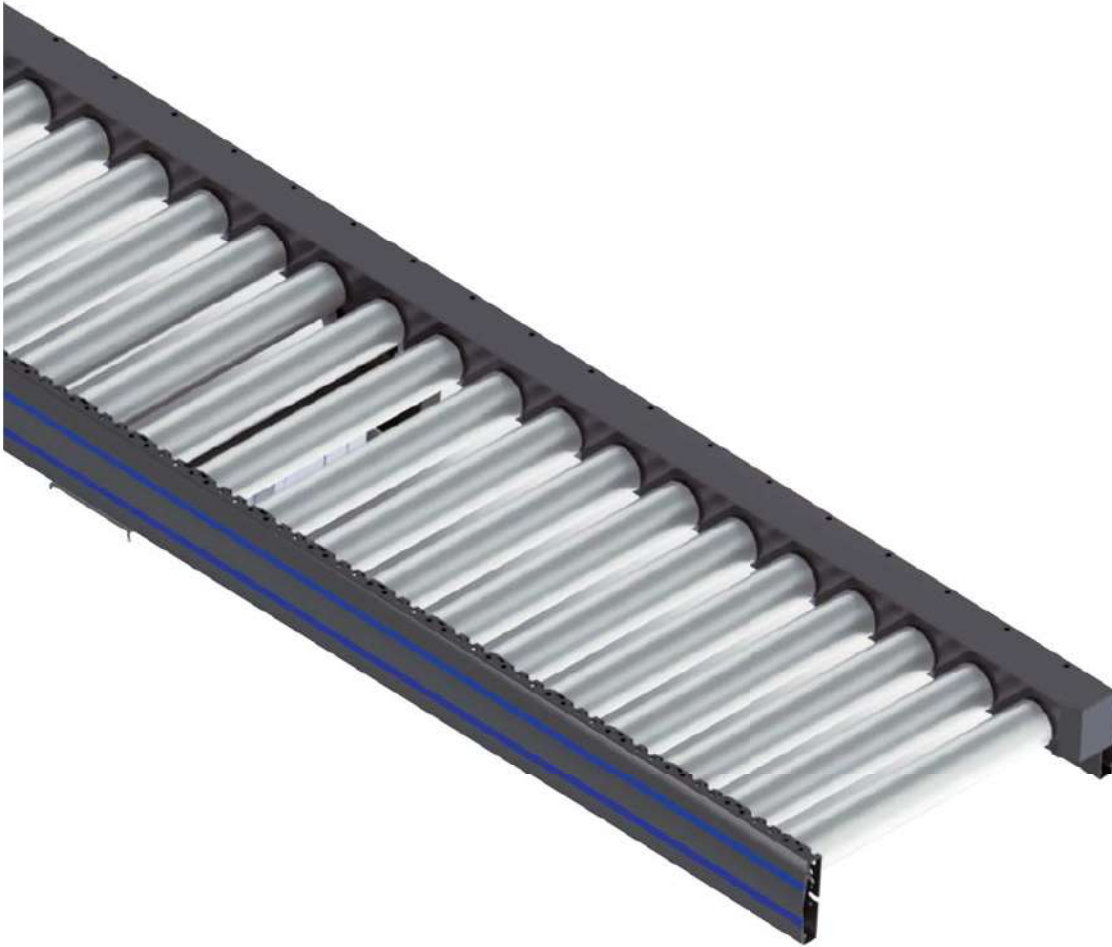
CRC—MWD—D—P—M—V—L—W—H—OP—SR



Example:

CRC—MWD—50—60—80—20—L2000—W500—H750—OP

Roller conveyor -- Poly-V belt for transmission -- Roller diameter φ50mm -- Roller center distance 60mm -- Load capacity 80kg -- Speed 20m/min -- Length 2000mm -- Width 500mm -- Height 750mm -- Transport direction OP



## Chain drive roller conveyor

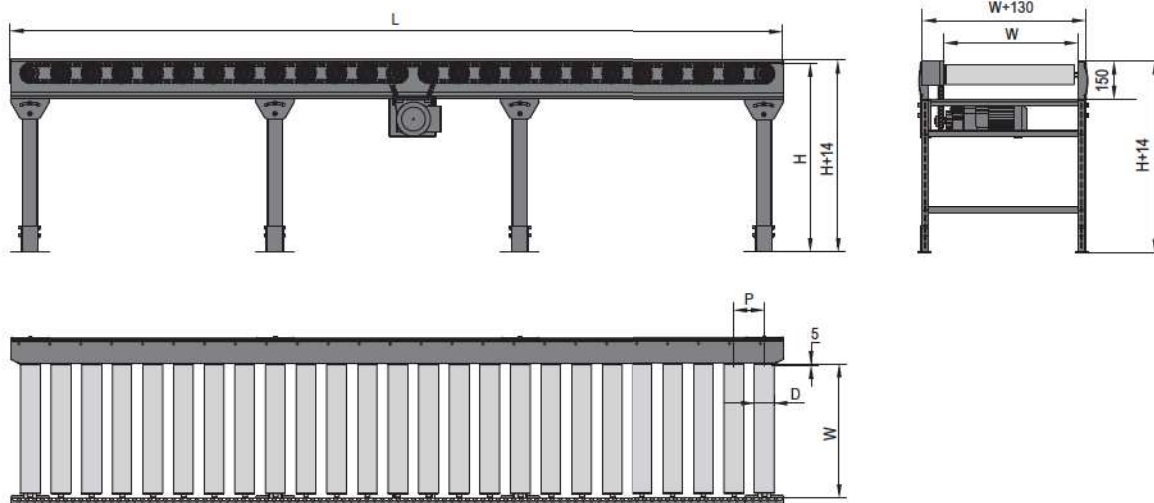
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### ■ Application and features

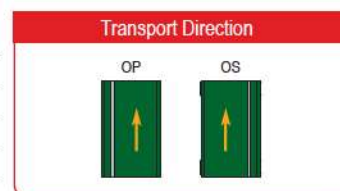
The chain drive roller conveyor uses chain as transmission medium which has big driving force. There are non-accumulation and accumulation types. The conveyor is suitable to convey big volume and heavy goods and can be used under bad environment such as dusty, oil etc.

- Big driving force
- Lubrication on regular basis
- Wear resistance
- Low speed

## Technical Parameter



No.	Category	Specification
01	Frame	150mmx35mmx3mm
02	Conveying Width(W)	400mm/500mm/800mm/1000mm/1200mm/1500mm
03	Conveying Length(L)	1~12m (Standard section L=3m)
04	Conveying Height(H)	Stand support height adjustable
05	Roller Center Distance(P)	08B-11T:95mm/133mm/171mm/209mm 08B-14T:76mm/114mm/152mm/190mm 10A-13T:118.8mm/198mm/277.2mm/356.4mm
06	Roller Diameter(D)	φ 50mm/φ 60mm/φ 76mm
07	Transmission Type	Double chain, accumulation type/Double chain, non-accumulation type
08	Drive Type	Center Drive
09	Motor Installation Type	Hang on the inner side of the frame, indirect drive
10	Conveyor Speed(V)	Vmax:20m/min (Recommended V:16m/min)
11	Voltage	380V/3ph/50Hz (Standard)
12	Power	0.25kw~1.5kw
13	Load Capacity(M)	Mmax:800kg/m



⚠ Please contact us for special requirement.

## Ordering Reference No.

CRC-DRA-D-P-M-V-L-W-H-OP-SR

Special Requirement, if any	SR
Transport Direction OP/OS	OP
Conveying Height(0 for Without stand support)	H
Conveying Width (mm)	W
Conveying Length (mm)	L
Conveyor Speed (m/min)	V
Max. Load Capacity (kg)	M
Roller Center Distance P (mm)	P
Roller Diameter 50/60/76 (mm)	D
Transmission Type: DRA-Double sprocket accumulation roller/DRS-Double sprocket non-accumulation roller	DRA
Roller Conveyor	CRC

Example:

CRC-DRA-60-95-200-16-L2000-W500-H750-OP

Roller conveyor -- Double sprocket non-accumulation roller -- Roller diameter φ60mm -- Roller center distance 95mm -- Load capacity 200kg -- Speed 16m/min -- Length 2000mm -- Width 500mm -- Height 750mm -- Transport direction OP



## Angle roller conveyor

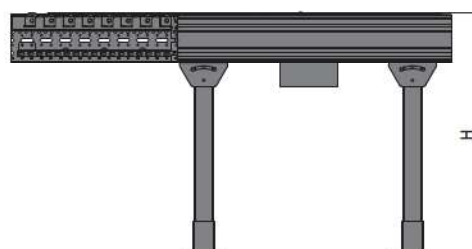
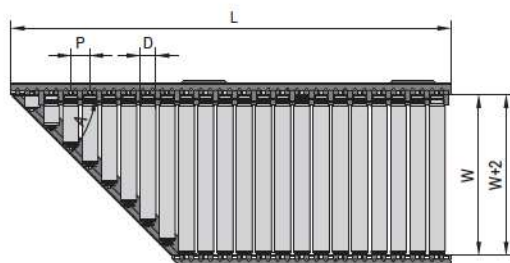
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### ■ Application and features

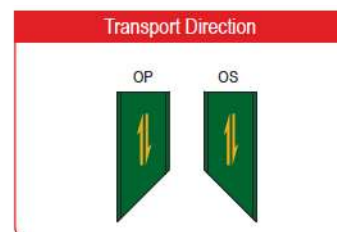
The angle roller conveyor is an extension application of standard roller conveyor. Normally it is used at the distribution and confluence area. It is widely used for express parcel sorting process and factory internal material distribution etc.

- Modular design
- High cost performance
- Easy for maintenance
- Low noise

## Technical Parameter



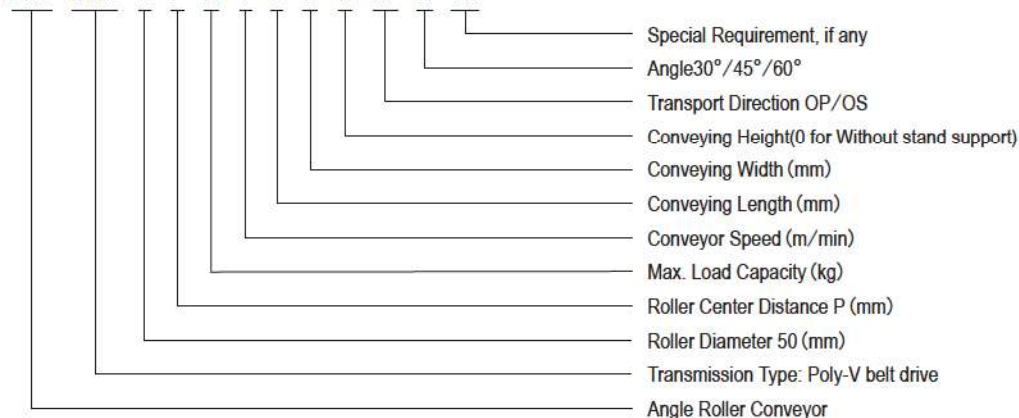
No.	Category	Specification
01	Frame	115mmx35mmx2.5mm
02	Conveying Width(W)	400mm/500mm/800mm
03	Conveying Length(L)	Lmin:890mm
04	Angle (A)	30°/45°/60°
05	Conveying Height(H)	Stand support height adjustable
06	Roller Center Distance(P)	60mm/90mm
07	Roller Diameter(D)	φ 50mm
08	Transmission Type	Poly-V belt
09	Drive Type	Center Drive
10	Motor Installation Type	Hang on the inner side of the frame, indirect drive
11	Conveyor Speed(V)	Vmax:120m/min (Recommended V:30m/min)
12	Voltage	AC220V/50Hz (Standard)
13	Power	0.06kw~0.2kw
14	Load Capacity(M)	Mmax:50kg



**!** Please contact us for special requirement.

## Ordering Reference No.

ARC—MWD—D—P—M—V—L—W—H—OP—A—SR



Example:

ARC—MWD—50—60—50—20—L1200—W500—H750—OP—45

Angle roller conveyor — Poly-V belt for transmission — Roller diameter φ50mm — Roller center distance 60mm — Load capacity 50kg — Speed 20m/min — Length 1200mm — Width 500mm — Height 750mm — Transport direction OP — Angle 45°



## Curve roller conveyor

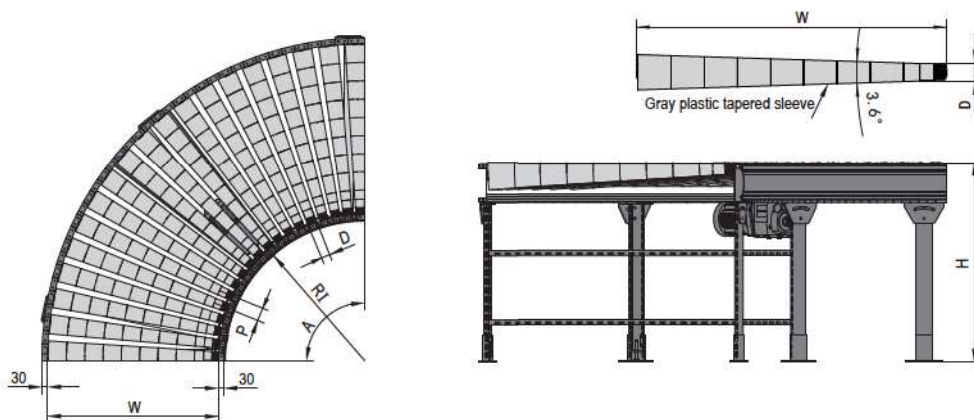
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### ■ Application and features

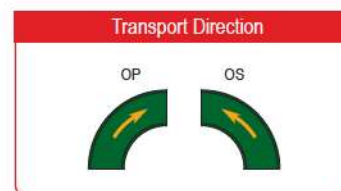
The curve roller conveyor is one of conveyor types commonly used in logistics system. It is used to connect the conveyors from the different directions to realize the direction change of materials. The conveyor is normally used to convey the heavy goods in the factories.

- Modular design
- Multiple driving types
- Wide angle range for option
- Easy for maintenance

## Technical Parameter



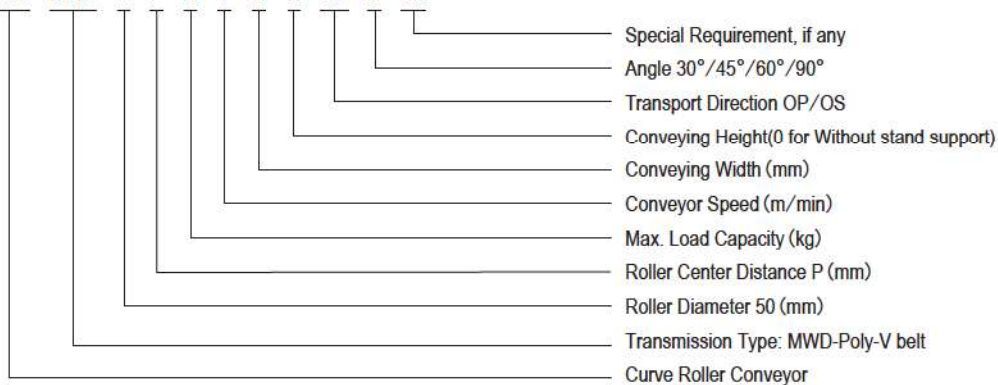
No.	Category	Specification
01	Frame	115mmx35mmx2.5mm
02	Conveying Width(W)	400mm/500mm/800mm
03	Curve Inner Radius(R)	800mm
04	Angle (A)	30°/45°/60°/90°
05	Conveying Height(H)	Stand support height adjustable
06	Roller Center Distance(P)	More than 3 pieces of rollers to support the goods at any time
07	Roller Diameter(D)	Small end $\phi 52.9\text{mm}/\phi 56\text{mm}$
08	Transmission Type	Poly-V belt
09	Drive Type	Center Drive
10	Motor Installation Type	Hang on the inner side of the frame, indirect drive
11	Conveyor Speed(V)	$V_{\text{max}}: 120\text{m/min}$ (Recommended $V: 30\text{m/min}$ )
12	Voltage	AC220V/50Hz (Standard)
13	Power	0.06kw-0.2kw
14	Load Capacity(M)	$M_{\text{max}}: 75\text{kg}$



⚠ Please contact us for special requirement.

## Ordering Reference No.

RCC—MWD—D—P—M—V—W—H—OP—A—SR



Example:

RCC—MWD—50—60—50—20—W500—H750—OP—90

Curve roller conveyor — Poly-V belt — Roller diameter  $\phi 50\text{mm}$  — Roller center distance 60mm — Load capacity 50kg — Speed 20m/min — Width 500mm — Height 750mm — Transport direction OP — Curve angle 90°



## Curve belt conveyor

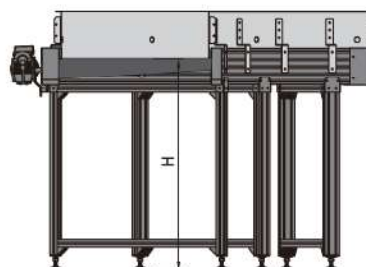
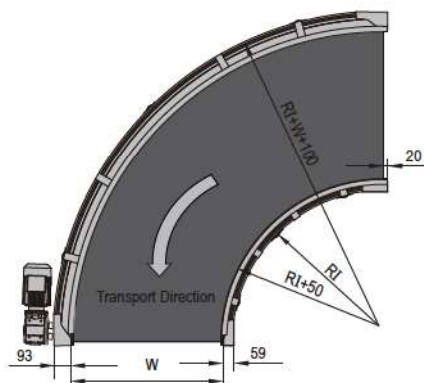
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### ■ Application and features

The curve belt conveyor uses the special guide system and high quality belt to ensure the stable running and long service life. It is used to connect the conveyors from the different directions to realize the direction change of materials. The conveyor is widely used in sorting systems such as airport luggage, express parcels, packing process etc.

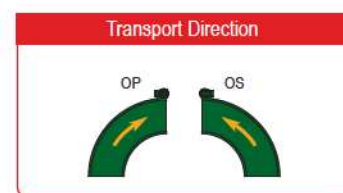
- Aluminum profile frame
- Special guide system
- Special belt for curve
- Easy for disassembly and maintenance
- Low noise

## Technical Parameter



No.	Category	Specification
01	Conveying Type	Roller drive, belt conveying
02	Conveyor Speed of Center Line (V)	Vmax:120m/min (Recommended V:40m/min)
03	Curve Angle (A)	30°/45°/60°/90°/180°
04	Curve Inner Radius (R1)	800mm/1000mm/1200mm
05	Conveying Width (W)	600mm/800mm/1000mm/1200mm
06	Conveying Height (H)	Stand support height adjustable
07	Motor Installation Type	Hang on the outer side of the frame, direct drive
08	Voltage	380V/3ph/50Hz (Standard)
09	Power	0.25kw~1.5kw
10	Load Capacity	Mmax:75kg

The conveyor is only allowed to run to the direction of the motor. The reverse conveying may damage the equipment.



Please contact us for special requirement.

## Ordering Reference No.

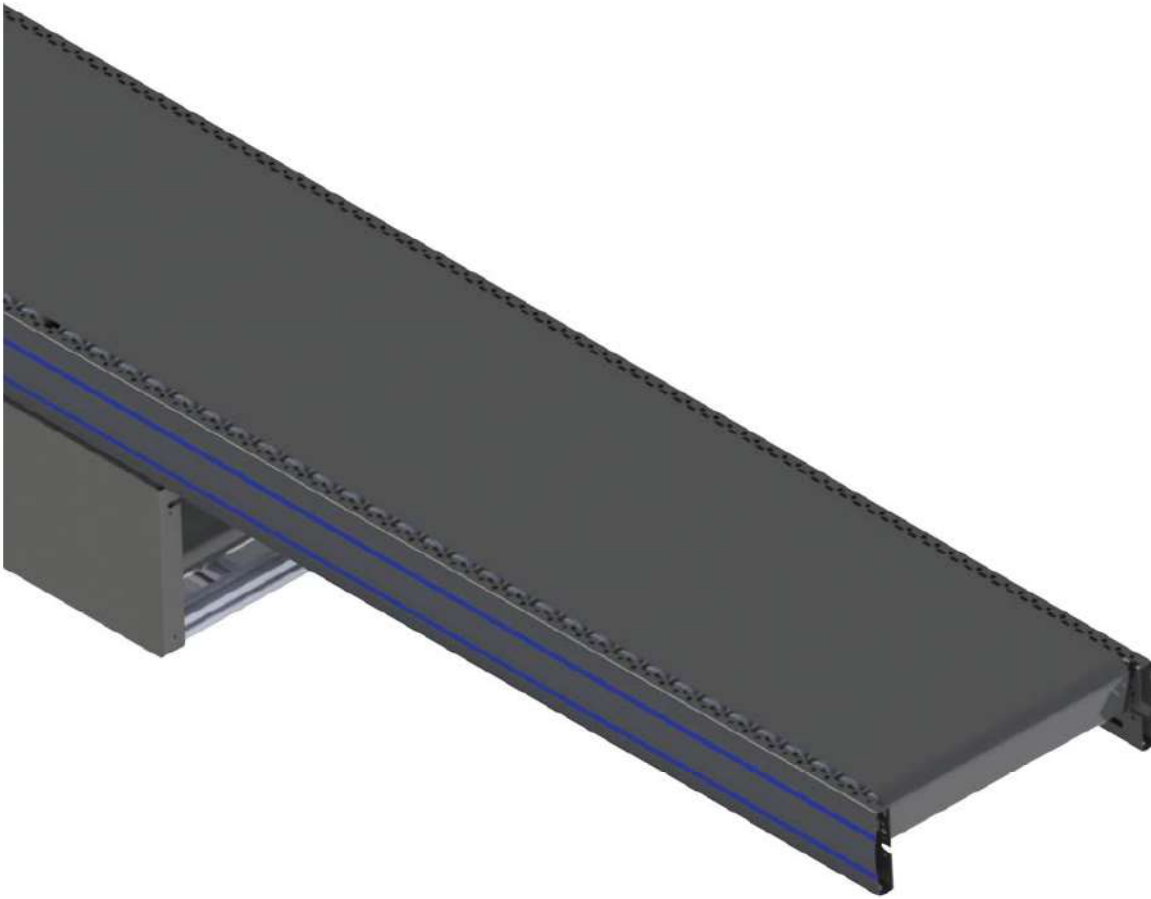
BCC-M-V-A-RI-W-H-OP-I-G1-SR

SR	Special Requirement, if any
G1	Guardrail
I	Belt Brand I-International brand/C-Chinese brand
OP	Transport Direction OP/OS
H	Conveying Height(0 for Without stand support)
W	Conveying Width (mm)
RI	Curve Inner Radius (mm)
A	Curve Angle 30°/45°/60°/90°/180°
V	Conveyor Speed (m/min)
M	Max. Load Capacity (kg)
BCC	Curve Belt Conveyor

Example:

BCC-50-20-90-RI800-W500-H750-OP-I-G1

Curve belt conveyor -- Load capacity 50kg -- Speed 20m/min -- Curve angle 90° -- Inner radius 800mm -- Width 500mm -- Height 750mm -- Transport direction OP -- International brand belt -- With guardrail



## Straight belt conveyor

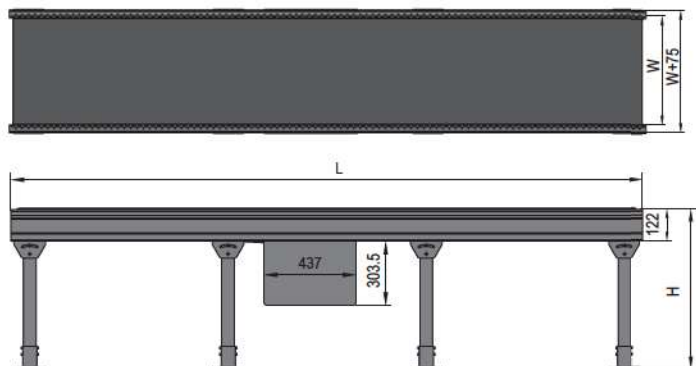
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### ■ Application and features

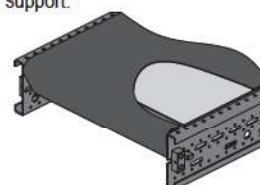
The straight belt conveyor is used for continuous or intermittent conveying of goods with different shapes and loads. The independent drive unit and tension unit are used for easy adjustment of deviation. It is with high strength steel frame to take more loads. There are multiple idler roller and support plate types for option.

- Modular design
- Big load capacity
- Multiple support methods
- Easy for maintenance

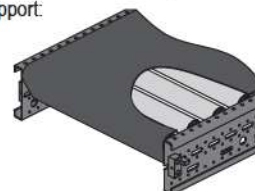
## Technical Parameter



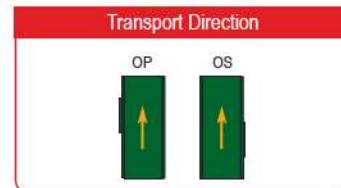
Zinc plated plate for support:



Roller for support:



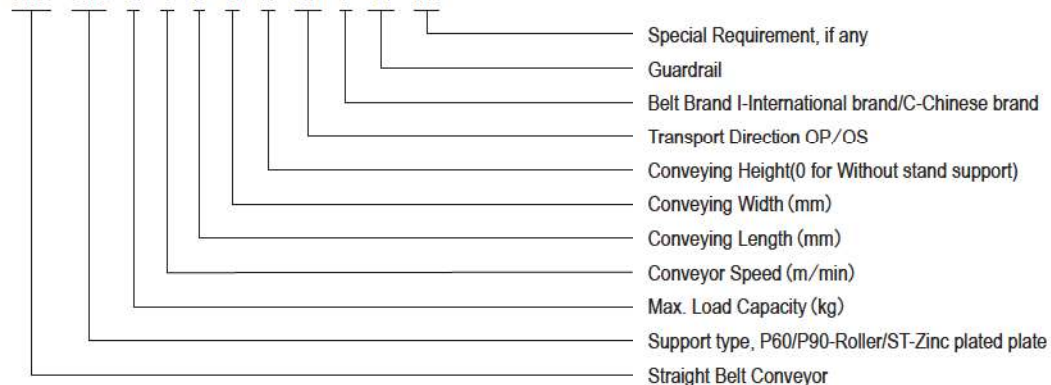
No.	Category	Specification
01	Frame	115mmx35mmx2.5mm
02	Conveying Width (W)	400mm/500mm/800mm
03	Conveying Length (L)	Lmax:20m
04	Conveying Height (H)	Stand support height adjustable
05	Roller Center Distance (P)	~30n~mm (n <sub>min</sub> =2)
06	Drive Roller Diameter	φ120mm
07	Transmission Type	Chain+Roller
08	Drive Type	Center drive
09	Motor Installation Type	Hang on the inner side of the frame, indirect drive
10	Conveyor Speed(V)	Vmax:120m/min (Recommended V:20m/min)
11	Voltage	380V/3ph/50Hz (Standard )
12	Power	0.25kw~1.5kw
13	Load Capacity(M)	Mmax:120kg/m



⚠ Please contact us for special requirement.

## Ordering Reference No.

CBC-P60-M-V-L-W-H-OP-I-G1-SR



Example:

CBC-P60-50-20-L2000-W500-H750-OP-I-G1

Straight belt conveyor – Roller center distance 60mm – Load capacity 50kg – Speed 20m/min – Length 2000mm – Width 500mm – Height 750mm – Transport direction OP – International brand belt - With guardrail



## Angle belt conveyor

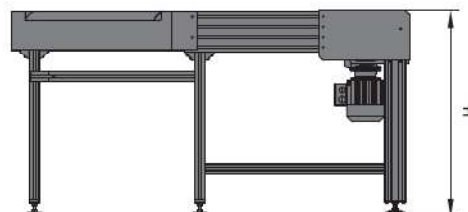
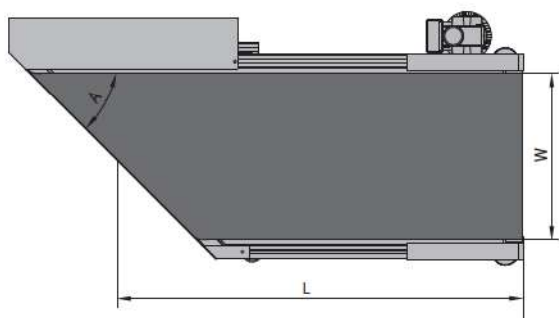
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### ■ Application and features

The angle belt conveyor realizes the stable and high efficient conveying of confluence and distribution. It works with sorter at the distribution area. It is widely used for distribution and sorting of express parcels, postal letters and materials in factories etc.

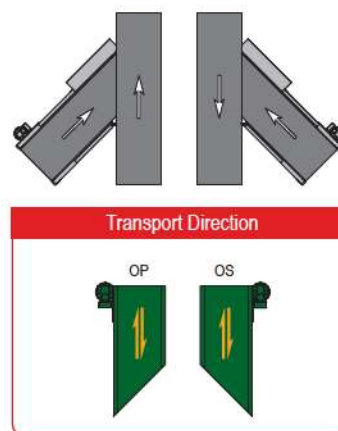
- Modular design
- Aluminum profile frame
- Quick and easy for belt replacement
- Automatic belt tension system

## Technical Parameter



No.	Category	Specification
01	Conveying Type	Roller drive, belt conveying
02	Conveyor Speed (V)	Vmax:78.5m/min (Recommended V:20m/min)
03	Dimension of transferred material	Min. 160x75x15mm(LxWxH)
04	Angle (A)	30°/45°
05	Angle Direction	Left, Right
06	Conveying Length (L)	1000mm/1250mm/1750mm
07	Conveying Width (W)	400mm/500mm/800mm
08	Conveying Height (H)	Stand support height adjustable
09	Voltage	380V/3ph/50Hz (Standard)
10	Motor Installation Type	Hang on the outer side of the frame, direct drive
11	Power	0.25kw-0.75kw
12	Load Capacity (M)	Mmax:50kg

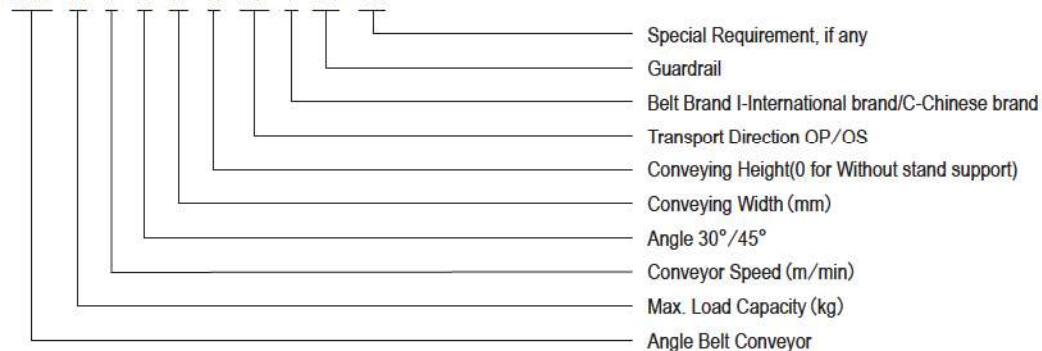
## Confluence/Distribution Diagram



**!** Please contact us for special requirement.

## Ordering Reference No.

ABC-M-V-A-W-H-OP-I-G1-SR



Example:

ABC-30-20-45-W500-H750-OP-I-G1

Angle belt conveyor -- Load capacity 30kg -- Speed 20m/min -- Angle 45° -- Width 500mm -- Height 750mm -- Transport direction OP -- International brand belt - With guardrail



## Angle strip belt conveyor

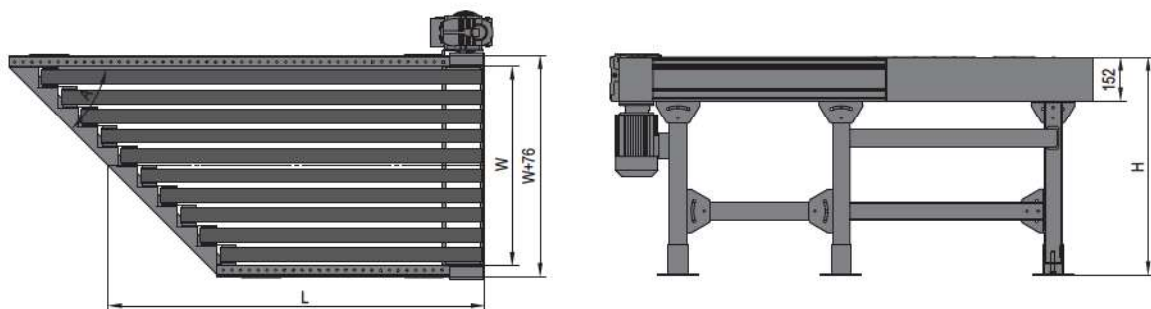
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### ■ Application and features

The angle strip belt conveyor is formed with multiple standard strip belt modules as requested and realizes the stable and high efficient conveying of confluence and distribution. It works with sorter at the distribution area. It is widely used for distribution and sorting of express parcels, postal letters and materials in factories etc.

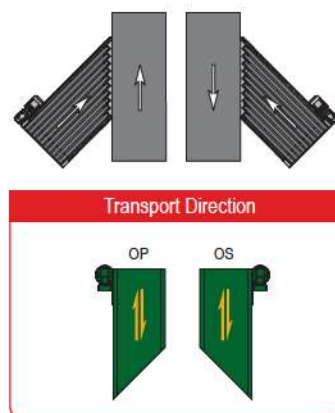
- Modular design
- Easy for maintenance
- Low maintenance cost
- High cost performance

## Technical Parameter



No.	Category	Specification
01	Conveying Type	Roller drive, strip belt conveying
02	Conveyor Speed (V)	Vmax:78.5m/min (Recommended V:20m/min)
03	Dimension of transferred material	Min. 160x75x15mm(LxWxH)
04	Angle (A)	30°/45°
05	Angle Direction	Left, Right
06	Conveying Length (L)	1000mm/1250mm/1750mm
07	Conveying Width (W)	400mm/500mm/800mm
08	Conveying Height (H)	Stand support height adjustable
09	Voltage	380V/3ph/50Hz(Standard)
10	Motor Installation Type	Hang on the outer side of the frame, direct drive
11	Power	0.25kw~0.55kw
12	Load Capacity (M)	Mmax:50kg

## Confluence/Distribution Diagram



⚠ Please contact us for special requirement.

## Ordering Reference No.

SABC—M—V—A—W—H—OP—I—G1—SR



Example:

SABC—30—20—45—W500—H750—OP—I—G1

Angle strip belt conveyor -- Load capacity 30kg -- Speed 20m/min -- Angle 45° -- Width 500mm -- Height 750mm -- Transport direction OP -- International brand belt - With guardrail



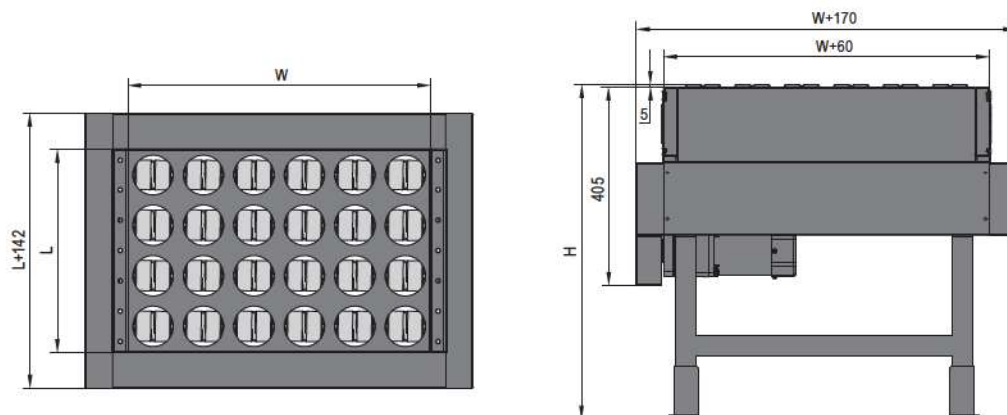
## Turning Wheel Sorter

### ■ Application and features

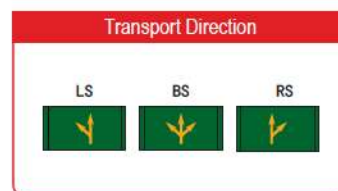
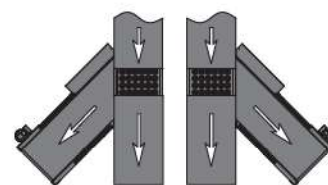
The turning wheel sorter uses O belt for transmission and turning rollers for conveying. The conveyor sorts the materials exactly, smoothly and softly to avoid the damage to the materials. It is normally used to sort the cartons and turnover boxes etc.

- Modular design
- Stable electric turning
- Soft sorting process
- High cost performance

## Technical Parameter



## Confluence/Distribution Diagram



**!** Please contact us for special requirement.

No.	Category	Specification
01	Sorting Type	Turning wheel for direction change
02	Conveyor Speed(V)	Vmax:78.5m/min (Recommended V:20m/min)
03	Sorting Efficiency	Max. 5000pcs/h
04	Dimension of sorted material	Min. 160x75x15mm(LxWxH)
05	Turning Angle(A)	30°/45°
06	Roller	φ60mm
07	Transmission Type	O belt (φ5mm)
08	Conveying Length(L)	200mm/400mm/600mm
09	Conveying Width(W)	400mm/600mm/800mm
10	Conveying Height(H)	Stand support height adjustable
11	Motor Installation Type	Hang on the inner side of the frame, indirect drive
12	Sorting Direction	Single side/Double sides
13	Load Capacity(M)	0.5kg~30kg

## Ordering Reference No.

SWSC-LS-V-A-L-W-H-SR

SWSC	LS	V	A	L	W	H	SR	
								Special Requirement, if any
								Conveying Height(0 for Without stand support)
								Conveying Width(mm)
								Conveying Length(mm)
								Turning Angle 30°/45°
								Conveyor Speed(m/min)
								LS-Sorting to left side/RS-Sorting to right side/BS-Sorting to both sides
								Turning Wheel Sorter

Example:

SWSC-LS-20-45-L400-W600-H750

Turning Wheel Sorter -- Sorting to left side -- Speed 20m/min -- Turning angle 45° -- Length 400mm -- Width 600mm -- Height 750mm



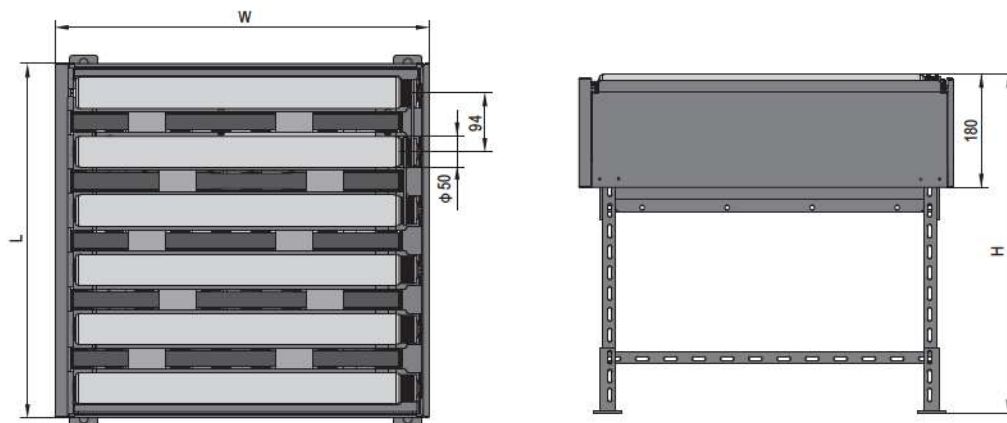
## Lift and Transverse Sorter

### ■ Application and features

The lift and transverse sorter realizes the distribution and direction change at the right angle area and to move the materials onto the main conveyor line or move the materials out of main conveyor line. It is normally used for material transfer in factories, confluence or distribution of packed materials etc.

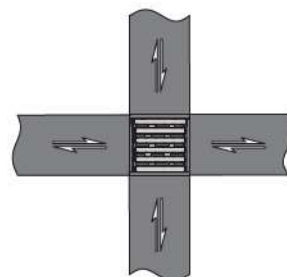
- Modular design
- Cam roller for lifting
- No change on height of transferred materials
- Change on direction of materials
- Compact structure

## Technical Parameter



## Confluence/Distribution Diagram

No.	Category	Specification
01	Sorting Type	Lift and transverse
02	Conveyor Speed(V)	Vmax:78.5m/min (Recommended V:20m/min)
03	Sorting Efficiency	Max. 2000pcs/h
04	Dimension of sorted material	Min. 234x234x26mm(LxWxH)
05	Turning Angle	90°
06	Roller	φ 50mm
07	Transmission Type	Poly-V belt+Nylon belt
08	Conveying Length(L)	400mm/500mm/800mm
09	Conveying Width(W)	400mm/500mm/800mm
10	Conveying Height(H)	Stand support height adjustable
11	Drive Type	Cam roller+Electric roller
12	Power	0.04kw
13	Load Capacity(M)	0.5kg~30kg



**!** Please contact us for special requirement.

## Ordering Reference No.

LTSC—MWD—V—L—W—H—SR



Example:

LTSC—MWD—20—L500—W500—H750

Lift and Transverse Sorter -- Poly-V belt for transmission -- Speed 20m/min -- Length 500mm -- Width 500mm -- Height 750mm



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